FX1 SINGLE THREAD WOODSCREW

DECLARATION OF PERFORMANCE



DECLARATION OF PERFORMANCE

No. HCCE130018

1.) Unique identification code of the product type: TIMBERMATE WOODSCREWS

2.) Type batch or serial number or any other element allowing identification of the construction product as required pursuant to Aritcle 11(4):

3MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T

3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:

SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008

- 4.) Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- 5.) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS EN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404 THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

7.) Declared performace

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------|------------------------------------|
| Characteristic yield moment, | My,k = 1,609 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in | | |
| timber with charactistic density pκ = 590 Kg/m³ | fax,k = 20.08 N/mm² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 501.6 Kg/m ³ | fhead,k = 39.29 N/mm² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 3.99 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 3.61 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

(name and function)

KEIGHLEY 30th JANUARY 2013

(place and date of issue)

QUALITY & TECHNICAL MANAGER

(signature)

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DECLARATION OF PERFORMANCE

No. HCCE130017

1.) Unique identification code of the product type: TIMBERMATE WOODSCREWS

- 2.) Type batch or serial number or any other element allowing identification of the construction product as required pursuant to Aritcle 11(4):
 - 3.5MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T
- 3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:
 - SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008
- 4.) Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- 5.) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS EN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404

THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

7.) Declared performace

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------|------------------------------------|
| Characteristic yield moment, | My,k = 2,401 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in timber with charactistic density pκ = 594 Kg/m³ | fax,k = 15.91 N/mm² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 331.7 Kg/m³ | fhead,k = 35.17 N/mm² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 5.05 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 7.84 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

(name and function)

KEIGHLEY 30th JANUARY 2013

(place and date of issue)

QUALITY & TECHNICAL MANAGER

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(signature)

DECLARATION OF PERFORMANCE

No. HCCE130020

1.) Unique identification code of the product type: TIMBERMATE WOODSCREWS

2.) Type batch or serial number or any other element allowing identification of the construction product as required pursuant to Aritcle 11(4):

4MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T

3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:

SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008

- 4.) Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- 5.) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS EN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404 THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

7.) Declared performace

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------------------|------------------------------------|
| Characteristic yield moment, | My,k = 3,263 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in | | |
| timber with charactistic density pκ = 565 Kg/m³ | fax,k = 17.93 N/mm ² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 380.8 Kg/m³ | fhead,k = 41.47 N/mm ² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 5.87 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 5.00 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

(name and function)

KEIGHLEY 30th JANUARY 2013

(place and date of issue)

QUALITY & TECHNICAL MANAGER

(signature)

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DECLARATION OF PERFORMANCE

No. HCCE130019

Unique identification code of the product type: **TIMBERMATE WOODSCREWS** 1.)

Type batch or serial number or any other element allowing identification of the construction product as required 2.) pursuant to Aritcle 11(4):

4.5MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T

3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:

SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008

- Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant 4.) TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- System or systems of assessment and verification of constancy of performance of the construction product as set out 5.) in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS FN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404

THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

Declared performace 7.)

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------|------------------------------------|
| Characteristic yield moment, | My,k = 4,171 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in timber with charactistic density pκ = 512 Kg/m³ | fax,k = 16.25 N/mm² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 398 Kg/m³ | fhead,k = 17.78 N/mm² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 7.76 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 3.47 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

(name and function)

KEIGHLEY 30th JANUARY 2013 (place and date of issue)

QUALITY & TECHNICAL MANAGER

(signature)

DECLARATION OF PERFORMANCE

No. HCCE130021

1.) Unique identification code of the product type: TIMBERMATE WOODSCREWS

2.) Type batch or serial number or any other element allowing identification of the construction product as required pursuant to Aritcle 11(4):

5MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T

3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:

SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008

- 4.) Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- 5.) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS EN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404

THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:
THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

7.) Declared performace

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------------------|------------------------------------|
| Characteristic yield moment, | My,k = 5,803 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in | | |
| timber with charactistic density pκ = 525 Kg/m³ | fax,k = 16.82 N/mm² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 406.1 Kg/m³ | fhead,k = 40.62 N/mm ² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 9.50 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 5.01 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

(name and function)

KEIGHLEY 30th JANUARY 2013

(place and date of issue)

QUALITY & TECHNICAL MANAGER

(signature)

DECLARATION OF PERFORMANCE

No. HCCE130022

1.) Unique identification code of the product type: TIMBERMATE WOODSCREWS

2.) Type batch or serial number or any other element allowing identification of the construction product as required pursuant to Aritcle 11(4):

6MM SINGLE THREAD CHIPBOARD SCREWS 0107T / 0108T / 0109T

3.) Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification as foreseen by the manufacturer:

SCREWS FOR STRUCTURAL TIMBER APPLICATIONS AS PER BS EN 14592:2008

- 4.) Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant TIMBERMATE HARRISON & CLOUGH LTD, PO. BOX 9 HARCLO ROAD, AIREWORTH ROAD, KEIGHLEY, BD21 4EG, ENGLAND
- 5.) System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

SYSTEM 3

6.) In case of the declaration of performance concerning a construction product covered by a harmonised standard:

BS EN 14592:2008

NOTIFIED BODY ZAG - ZAVOD ZA GRADBENISTVO SLOVENIJE NUMBER 1404 THE MANUFACTURER SHALL CARRY OUT FACTORY PRODUCTION CONTROL:

THE NOTIFIED TESTING LABORATORY SHALL CARRY OUT DETERMINATION OF THE PRODUCT-TYPE ON THE BASIS OF TYPE TESTING (BASED ON SAMPLING CARRIED OUT BY THE MANUFACTURER). TYPE CALCULATION, TABULATED VALUES OR DESCRIPTIVE DOCUMENTATION OF THE PRODUCT.

Under SYSTEM 3 and issued report No. P 1059/12-630-1 and certificate C 1989

7.) Declared performace

| Essential characteristics | Performance | Harmonised technical specification |
|---|-----------------------------------|------------------------------------|
| Characteristic yield moment, | My,k = 11,277 Nm | BS EN 14592:2008 |
| Characteristic withdrawal parameter,in | | |
| timber with charactistic density pκ = 488 Kg/m³ | fax,k = 16.73 N/mm² | BS EN 14592:2008 |
| Characteristic head pull-through parameter,in | | |
| timber with charactistic density pκ = 442.6 Kg/m ³ | fhead,k = 28.38 N/mm ² | BS EN 14592:2008 |
| Characteristic tensile capacity, | ftens,k = 14.99 kN | BS EN 14592:2008 |
| Characteristic torsional ratio, | 5.04 | BS EN 14592:2008 |
| Durability (Corrosion Proctection) Zinc coating, mean coating thickness 3 - 5 microns (ISO 4042) Service Class 1 Acc. To EN1995-1-1 | | |
| Safety in case of fire | EUROCLASS A1 | EN 13501-1 |

8.) The performance of the products identified in points 1 and 2 is in conformity with the declared performance in point 7.

 $This \ declaration \ of \ performance \ is \ is sued \ under \ the \ sole \ responsibility \ of \ the \ manufacturer \ identified \ in \ point \ 4.$

Signed for and on behalf of the manufacturer by:

DENNIS WHITAKER

QUALITY & TECHNICAL MANAGER (name and function)

KEIGHLEY 30th JANUARY 2013

(place and date of issue)

(signature)

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