INSTYTUT TECHNIKI BUDOWLANEJ

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European Technical Assessment

ETA-17/0806 of 25/01/2024

General Part

Technical Assessment Body issuing the European Technical Assessment	Instytut Techniki Budowlanej
Trade name of the construction product	R-LX
Product family to which the construction product belongs	Concrete screws for use in cracked and uncracked concrete
Manufacturer	RAWLPLUG S.A. ul. Kwidzyńska 6 51-416 Wrocław Poland
Manufacturing plant	Manufacturing plant No. 2
This European Technical Assessment contains	14 pages including 3 Annexes which form an integral part of this Assessment
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	European Assessment Document (EAD) 330232-01-0601 “Mechanical fasteners for use in concrete” and 330011-00-0601 “Adjustable concrete screw”
This version replaces	ETA-17/0806 issued on 29/06/2020

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Specific Part

1 Technical description of the product

The R-LX concrete screw is an anchor made of heat treated and zinc plated (ZP) or zinc flaked (ZF) steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into a concrete member while setting. The anchorage is characterized by mechanical interlock in the special thread.

The description of the product is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions given in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under static and quasi-static loading	Annex C1 and C2
Displacements under tension and shear loads	Annex C2

3.1.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchors satisfy requirements for Class A1
Resistance to fire	Annex C3

3.2 Methods used for the assessment

The assessment has been made in accordance with EAD 330232-01-0601 and EAD 330011-00-0601.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

According to Decision 96/582/EC of the European Commission the system 1 of assessment and verification of constancy of performance applies (see Annex V to regulation (EU) No 305/2011).

5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

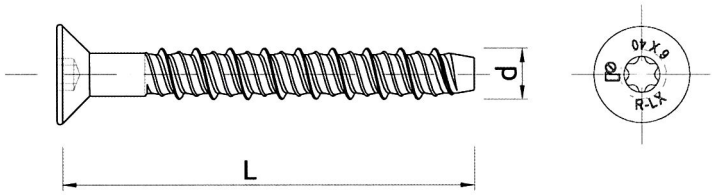
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

For type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

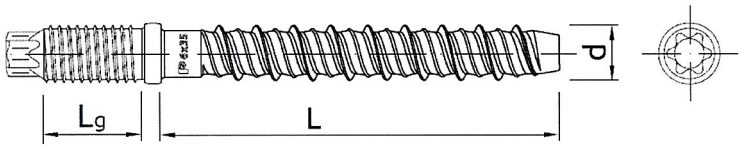
Issued in Warsaw on 25/01/2024 by Instytut Techniki Budowlanej

Anna Panek, MSc
Deputy Director of ITB

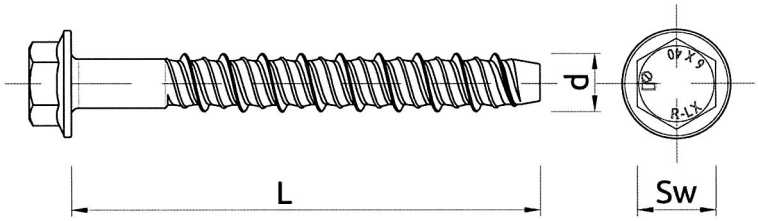
R-LX-CS



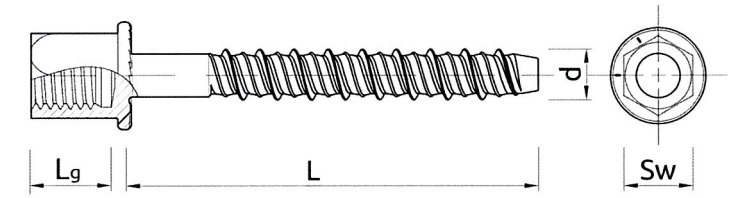
R-LX-E

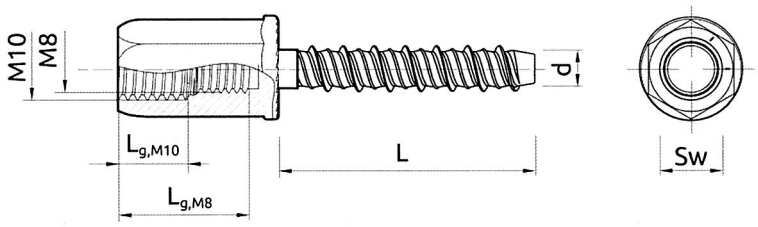


R-LX-HF

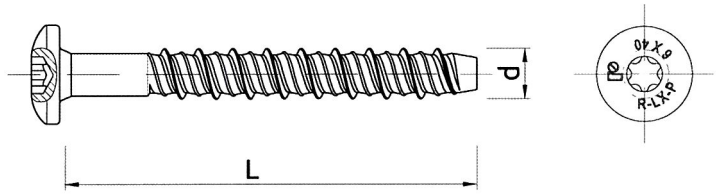


R-LX-I

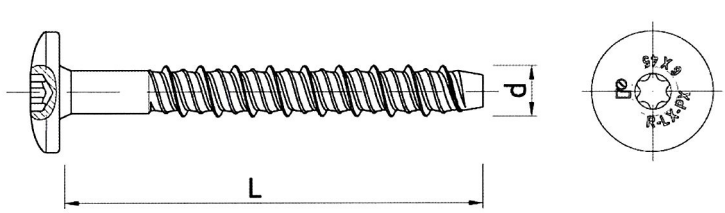




R-LX-P



R-LX-PX



R-LX	**Annex A1** of European Technical Assessment ETA-17/0806
Product description Characteristic of the product	

Table A1: Dimensions and materials: R-LX-HF, R-LX-CS, R-LX-P and R-LX-PX

Anchor size			**R-LX-08**	**R-LX-10**	**R-LX-12**	**R-LX-14**
Thread size	d	mm	9,9	12,4	14,9	17,4
Nominal core diameter	$d_k = d_{nom}$	mm	7,45	9,30	11,16	13,05
Length of anchor	L	mm	60 - 240	60 - 240	75 - 240	80 - 240
Nominal hole diameter	d_0	mm	8	10	12	14
Tip chamfer	h_s	mm	4	4,5	6	6
Pitch	h_t	mm	6,7	8,3	10	11,6
Material: carbon steel	f_{uk}	N/mm^2	1200	1087	1068	1072
Minimal guarantee values of f_{uk} and f_{yk}	f_{yk}	N/mm^2	1050	992	952	960
Coating			Zinc Plated (ZP ≥ 5 µm) or Zinc Flaked (ZF ≥ 5 µm)			

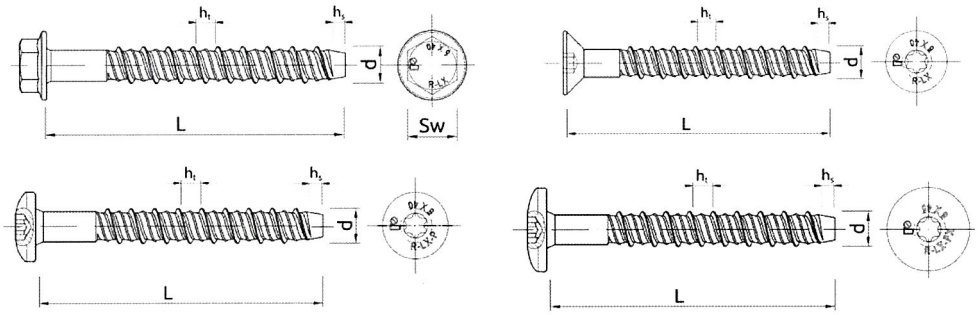
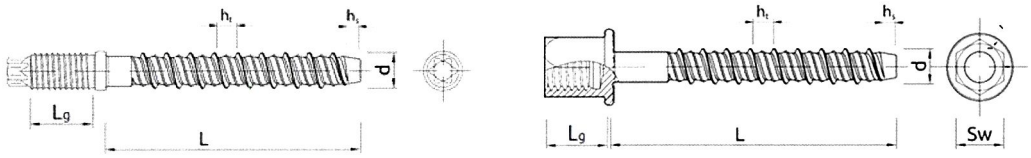


Table A2: Dimensions and materials: R-LX-E and R-LX-I

Anchor size			**R-LX-08**	**R-LX-10**
Thread size	d	mm	9,9	12,4
Nominal core diameter	$d_k = d_{nom}$	mm	7,45	9,30
Length of anchor R-LX-E	L	mm	60 - 240	65 - 240
Length of anchor R-LX-I	L	mm	51 - 150	56 - 160
Nominal hole diameter	d_0	mm	8	10
Tip chamfer	h_s	mm	4	4,5
Pitch	h_t	mm	6,7	8,3
External thread (R-LX-E)		-	M10	M12
Internal thread (R-LX-I)		-	M12	M12, M16
Material: carbon steel	f_{uk}	N/mm^2	1200	1087
Minimal guarantee values of f_{uk} and f_{yk}	f_{yk}	N/mm^2	1050	992
Coating			Zinc Plated (ZP ≥ 5 µm) or Zinc Flaked (ZF ≥ 5 µm)	



R-LX	**Annex A2**
Product description Dimensions and materials	of European Technical Assessment ETA-17/0806

Specification of intended use

Anchorages subject to:

- Static and quasi-static loads: all sizes and all embedment depth.
- Anchorages with requirements related to resistance to fire: all sizes and all embedment depths.

Base material:

- Reinforced or unreinforced normal weight concrete with strength class C20/25 to C50/60 according to EN 206.
- Uncracked and cracked concrete: all sizes.

Use conditions (environmental conditions):

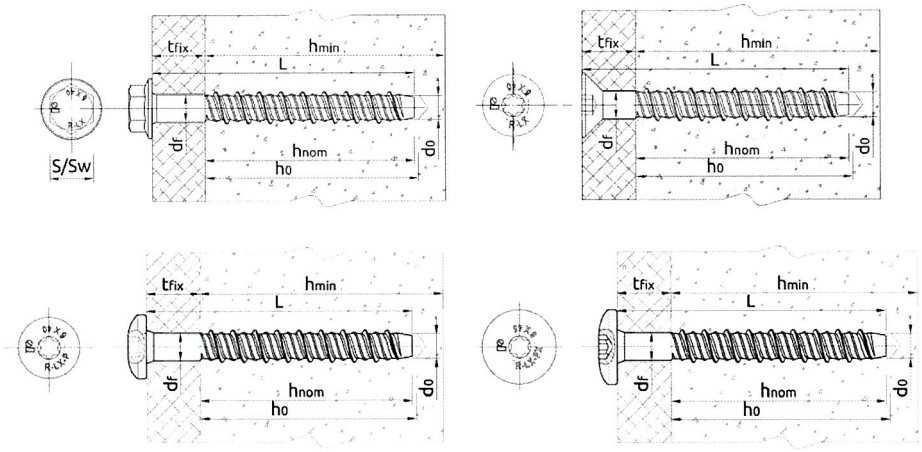
- Structures subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be transmitted. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages under static and quasi-static loads and under fire exposure are designed in accordance with EN 1992-4:2018.

Installation:

- Rotary hammer drilling only: all sizes and all embedment depths.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.
- Adjustment according to Annex B5 and Table C1.

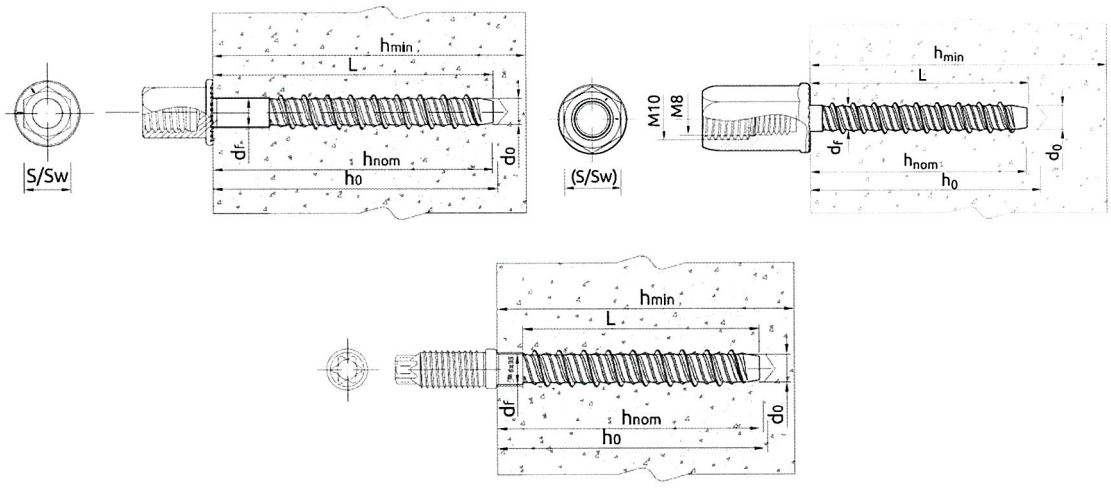


Installed anchor R-LX-HF, R-LX-CS, R-LX-P and R-LX-PX

Table B1: Installation parameters

Anchor size			**R-LX-08**		**R-LX-10**		**R-LX-12**		**R-LX-14**	
Nominal drill bit diameter	d_{cut}	mm	8		10		12		14	
Maximum drill bit diameter	$d_{cut,max}$	mm	8,45		10,45		12,50		14,50	
Depth of drill hole*	$h_0 \geq$	mm	60	80	65	95	70	110	85	130
Nominal embedment depth	h_{nom}	mm	50	70	55	85	60	100	75	120
Effective embedment depth	h_{ef}	mm	36	53	40	65	42	76	54	92
Maximum installation torque	$T_{inst,max}$	Nm	900		950		950		950	
Clearance hole in the fixture	$d_f \leq$	mm	12		14		16		18	
Minimum thickness of member	h_{min}	mm	100	110	100	130	110	155	110	190
Thickness of the fixture, max.	t_{fix}	mm	$L - h_{nom}$							
* Real depth of drill hole $h_0 = L + 10 - t_{fix}$										

R-LX	**Annex B2** of European Technical Assessment ETA-17/0806
Intended use Installation parameters	



Installed anchor R-LX-I and R-LX-E

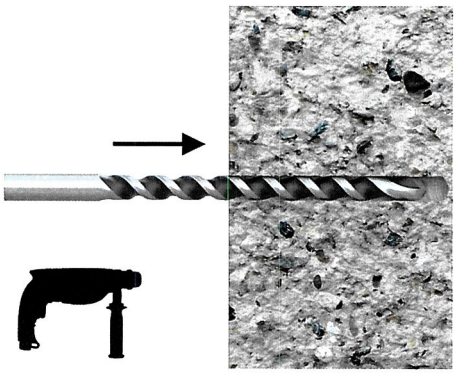
Table B2: Installation parameters

Anchor size			**R-LX-08**		**R-LX-10**	
Nominal drill bit diameter	d_{cut}	mm	8		10	
Maximum drill bit diameter	$d_{cut,max}$	mm	8,45		10,45	
Depth of drill hole*	$h_0 \geq$	mm	60	80	65	95
Nominal embedment depth	h_{nom}	mm	50	70	55	85
Effective embedment depth	h_{ef}	mm	36	53	40	65
Maximum installation torque	$T_{inst,max}$	Nm	900		950	
Minimum thickness of member	h_{min}	mm	100	110	110	130
* Real depth of drill hole $h_0 = L + 10 - t_{fix}$						

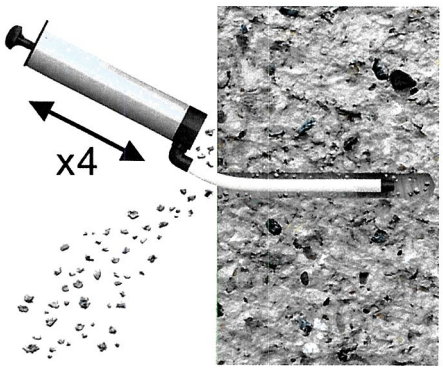
Table B3: Minimum edge distance and spacing

Anchor size			**R-LX-08**	**R-LX-10**	**R-LX-12**	**R-LX-14**
Minimum edge distance	c_{min}	mm	50	60	80	100
Minimum spacing	s_{min}	mm	50	60	80	100

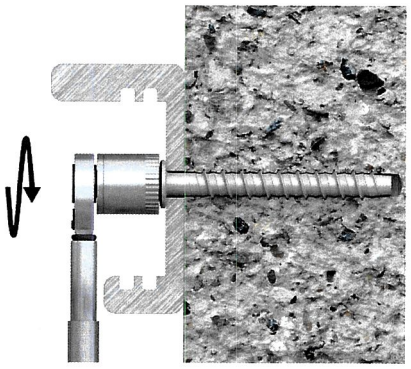
R-LX	**Annex B3**
Intended use Installation parameters	of European Technical Assessment ETA-17/0806



Drill the hole with rotary hammer drilling machine. Drill to a required depth.

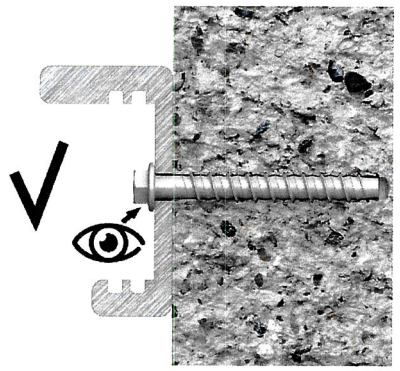


Clean the drill hole (blow out dust at least 4 times with a hand pump).



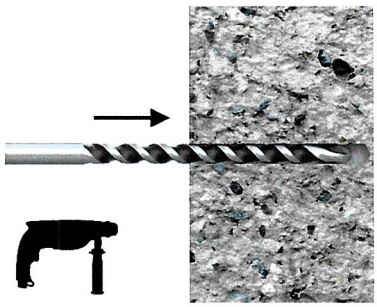
Tighten the anchor to the substrate.

Installation with any torque impact wrench up to the maximum installation torque ($T_{inst,max}$).

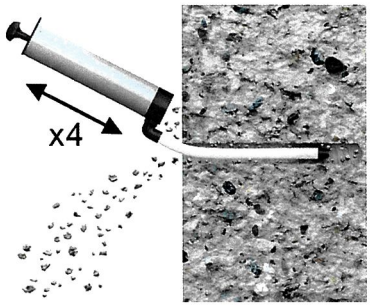


After installation a further turning of the anchor must not be possible. The head of the anchor must be in contact with the fixture / substrate and be not damaged.

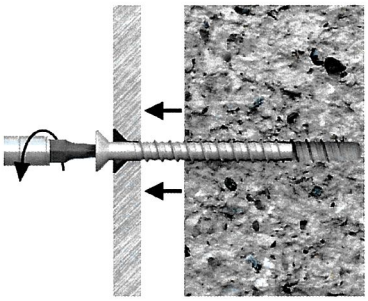
R-LX	**Annex B4**
Intended use Installation instruction and tools **without adjustment**	of European Technical Assessment ETA-17/0806



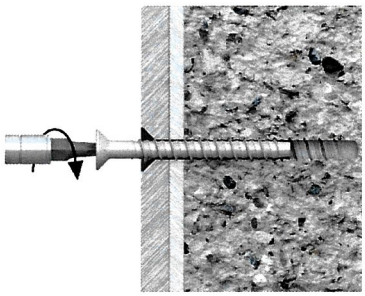
Drill the hole with rotary hammer drilling machine. Drill to a required depth.



Clean the drill hole (blow out dust at least 4 times with a hand pump).

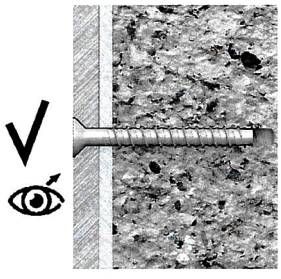


Possibility of unscrewing and re-screwing.



Tighten the anchor to the substrate.

Installation with any torque impact wrench up to the maximum installation torque ($T_{inst,max}$).



After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture / substrate and be not damaged.

R-LX	**Annex B5**
Intended use Installation instruction and tools **with adjustment**	of European Technical Assessment ETA-17/0806

Table C1: Characteristic resistance in cracked and uncracked concrete C20/25 to C50/60, design method A

Anchor size				R-LX-08		R-LX-10		R-LX-12		R-LX-14	
Nominal embedment depth		h_{nom}	[mm]	50	70	55	85	60	100	75	120
Adjustment											
Total max. thickness of adjustment layers		t_{adj}	[mm]	10	10	10	10	10	10	10	10
Max. number of adjustments		n_a	[-]	2	2	2	2	2	2	2	2
Steel failure											
Characteristic resistance		$N_{Rk,s}$	[kN]	52,3		73,8		105,2		144,5	
Partial safety factor		γ_{Ms} [1]	[-]	1,4		1,4		1,4		1,5	
Pull-out failure											
Characteristic resistance in uncracked concrete C20/25		$N_{Rk,p}$	[kN]	-) [2]	-) [2]	-) [2]	-) [2]	-) [2]	-) [2]	-) [2]	-) [2]
Characteristic resistance in cracked concrete C20/25		$N_{Rk,p}$	[kN]	-) [2]	12,0	8,0	-) [2]	8,0	-) [2]	13,0	-) [2]
Installation safety factor		γ_{inst}	[-]	1,0	1,0	1,2	1,0	1,2	1,0	1,0	1,0
Increasing factor	concrete C30/37	ψ_c	[-]	1,09	1,10	1,08	1,10	1,10	1,08	1,09	1,08
	concrete C40/50		[-]	1,16	1,17	1,15	1,18	1,17	1,13	1,16	1,14
	concrete C50/60		[-]	1,22	1,23	1,19	1,25	1,23	1,18	1,21	1,19
Concrete cone failure and splitting failure											
Effective embedment depth		h_{ef}	[mm]	36	53	40	65	42	76	54	92
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11,0		11,0		11,0		11,0	
Factor for cracked concrete		$k_{cr,N}$	[-]	7,7		7,7		7,7		7,7	
Installation safety factor		γ_{inst}	[-]	1,0	1,0	1,2	1,0	1,2	1,0	1,0	1,0
Characteristic spacing	concrete cone failure	$s_{cr,N}$	[mm]	$3 \cdot h_{ef}$							
	splitting failure	$s_{cr,sp}$	[mm]	100	160	120	220	140	230	180	300
Characteristic edge distance	concrete cone failure	$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$							
	splitting failure	$c_{cr,sp}$	[mm]	50	80	60	110	70	115	90	150

[1] In the absence of other national regulations

[2] Pull-out failure is not decisive

R-LX	**Annex C1**
Performances Characteristic resistance for tension loads	of European Technical Assessment ETA-17/0806

Table C2: Characteristic resistance in cracked and uncracked concrete C20/25 to C50/60, design method A

Anchor size			**R-LX-08**		**R-LX-10**		**R-LX-12**		**R-LX-14**	
Nominal embedment depth	h_{nom}	[mm]	50	70	55	85	60	100	75	120
Steel failure without lever arm										
Characteristic resistance	$V_{Rk,s}$	[kN]	19,5		30,1		46,0		54,5	
Factor considering ductility	k_7	[-]	0,8		0,8		0,8		0,8	
Partial safety factor	γ_{Ms} [1)]	[-]	1,5		1,5		1,5		1,5	
Steel failure with lever arm										
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	72,4		128,1		217,4		346,5	
Partial safety factor	γ_{Ms} [1)]	[-]	1,5		1,5		1,5		1,5	
Concrete pry-out failure										
Factor	k_8	[-]	1,0	2,0	1,0	2,0	2,0	2,0	2,0	2,0
Installation safety factor	γ_{inst}	[-]	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0
Concrete edge failure										
Outside diameter on anchor	d_{nom}	[mm]	8		10		12		14	
Effective length of anchor under shear loads	l_f	[mm]	50	70	55	85	60	100	75	120
Installation safety factor	γ_{inst}	[-]	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0
Minimum member thickness	h_{min}	[mm]	100	110	100	130	110	155	110	190
Displacements										
Tension load in uncracked concrete C20/25 to C50/60										
Tension load	N	[kN]	5,4	9,5	7,2	15,6	7,7	25,5	10,7	32,1
Short term tension displacement	δ_{N0}	[mm]	0,2	0,4	0,3	0,5	0,3	0,5	0,4	0,6
Long term tension displacement	$\delta_{N\infty}$	[mm]	1,0	1,0	1,0	1,0	1,0	1,1	1,1	1,2
Tension load in cracked concrete C20/25 to C50/60										
Tension load	N	[kN]	3,5	6,3	4,1	8,6	4,5	10,9	6,5	14,5
Short term tension displacement	δ_{N0}	[mm]	0,3	0,4	0,3	0,4	0,4	0,6	0,5	0,6
Long term tension displacement	$\delta_{N\infty}$	[mm]	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0
Shear load in cracked and uncracked concrete C20/25 to C50/60										
Shear load	V	[kN]	9,3		14,3		21,9		26,0	
Short term shear displacement	δ_{V0}	[mm]	1,1		1,2		1,5		1,8	
Long term shear displacement	$\delta_{V\infty}$	[mm]	1,6		1,8		2,2		2,7	

[1)] In the absence of other national regulations

R-LX	**Annex C2** of European Technical Assessment ETA-17/0806
Performances Characteristic resistance for shear loads. Displacements	

Table C3: Characteristic resistance under fire exposure in cracked and uncracked concrete C20/25 to C50/60

Anchor size				**R-LX-8**		**R-LX-10**		**R-LX-12**		**R-LX-14**	
Nominal embedment depth		h_{nom}	[mm]	50	70	55	85	60	100	75	120
Steel failure for tension and shear load $F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$											
Characteristic resistance	R30	$F_{Rk,s,fi}$	[kN]	0,44	0,44	1,04	1,04	1,99	1,99	2,74	2,74
	R60	$F_{Rk,s,fi}$	[kN]	0,39	0,39	0,90	0,90	1,49	1,49	2,05	2,05
	R90	$F_{Rk,s,fi}$	[kN]	0,31	0,31	0,69	0,69	1,29	1,29	1,78	1,78
	R120	$F_{Rk,s,fi}$	[kN]	0,22	0,22	0,56	0,56	0,99	0,99	1,37	1,37
	R30	$M^0_{Rk,s,fi}$	[Nm]	0,48	0,48	1,47	1,47	3,35	3,35	5,42	5,42
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,43	0,43	1,27	1,27	2,52	2,52	4,06	4,06
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,33	0,33	0,98	0,98	2,18	2,18	3,52	3,52
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,24	0,24	0,78	0,78	1,68	1,68	2,71	2,71
Pull-out failure											
Characteristic resistance	R30	$N_{Rk,p,fi}$	[kN]	1,34	3,00	1,60	4,51	1,68	5,70	3,25	7,60
	R60	$N_{Rk,p,fi}$	[kN]	1,34	3,00	1,60	4,51	1,68	5,70	3,25	7,60
	R90	$N_{Rk,p,fi}$	[kN]	1,34	3,00	1,60	4,51	1,68	5,70	3,25	7,60
	R120	$N_{Rk,p,fi}$	[kN]	1,07	2,40	1,28	3,61	1,34	4,56	2,60	6,08
Concrete pry-out failure											
Characteristic resistance	R30	$V_{Rk,cp,fi}$	[kN]	1,34	6,36	1,60	11,73	3,36	17,34	7,02	27,96
	R60	$V_{Rk,cp,fi}$	[kN]	1,34	6,36	1,60	11,73	3,36	17,34	7,02	27,96
	R90	$V_{Rk,cp,fi}$	[kN]	1,34	6,36	1,60	11,73	3,36	17,34	7,02	27,96
	R120	$V_{Rk,cp,fi}$	[kN]	1,07	5,09	1,28	9,38	2,69	13,87	5,62	22,36
Concrete edge failure											
Characteristic resistance	R30	$V^0_{Rk,cp,fi}$	[kN]	1,02	1,08	1,37	1,49	2,09	2,31	3,00	3,29
	R60	$V^0_{Rk,cp,fi}$	[kN]	1,02	1,08	1,37	1,49	2,09	2,31	3,00	3,29
	R90	$V^0_{Rk,cp,fi}$	[kN]	1,02	1,08	1,37	1,49	2,09	2,31	3,00	3,29
	R120	$V^0_{Rk,cp,fi}$	[kN]	0,81	0,87	1,09	1,19	1,67	1,85	2,40	2,63
Edge distance											
R30 to R120		$c_{cr,fi}$	[mm]	$2 \cdot h_{ef}$							
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm.											
Anchor spacing											
R30 to R120		$s_{cr,fi}$	[mm]	$4 \cdot h_{ef}$							

R-LX	**Annex C3**
Performances Characteristic resistance under fire exposure	of European Technical Assessment ETA-17/0806