

DrillTech

SSHS - stainless steel heavy section self-drilling screw

Technical Data Sheet



Typical Applications

- Fixing metal sheeting and cladding to heavy steel purlins and sections.
- Fastening liner panels and general components to steel.
- Metal fastening where stainless steel product is required.

Product Information

Size (mm)	Drill Point	Drilling Capacity (mm)	Head Style	Drive	Finish
5.5 x L	5pt	5.0 - 12.0	Hex	8mm A/F	Stainless Steel (Bi-Metal)

Ultimate Pullout Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness			
		5.0mm	8.0mm	10.0mm	12.0mm
5.5	5pt	13.0	13.2	12.9	13.1

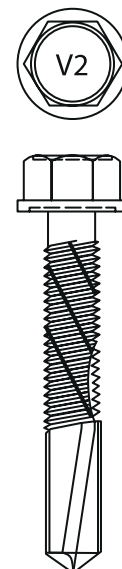
Ultimate Shear Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness	
		5.0mm	12.0mm
5.5	5pt	8.9	9.7

Ultimate Pullover Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness		
		0.5mm	0.7mm	1.2mm
5.5	5pt	3.5	5.2	6.6

- Pullout tests conducted by VJT Test Laboratory using in-house test method VJTTL SOP14 based on the latest CFA guidance note (method available on request).
- Pullover tests conducted following the principles of BS 5427:2016+A1:2017 (Code of practise for the use of profiled sheet for roof and wall cladding on buildings: Annex E). Tests conducted with 16mm washer fitted under screw head.
- Performance data is unfactored.



Features & Benefits

- Drills 5-12mm thick steel
- A2 (304) bi-metal stainless steel with case-hardened carbon steel drill point
- Fine thread
- Available with a 16mm bonded EPDM washer

Installation Tips

- For optimal install use a screwgun with depth setting nosepiece and RPM range of 1500-2200
- Avoid overdriving/overtightening
- Fastener is fully seated when head is in contact with material surface, bonded washers should not compress >66% of original thickness
- A minimum of 3 threads must protrude through the rear of the metal structure

All product specifications and data are subject to change without notice.

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