

DrillTech

SSLS - stainless steel light section self-drilling screw (bi-metal)

Technical Data Sheet



Typical Applications

- Fixing metal sheeting and cladding to light steel purlins and sections.
- Fastening to aluminium sheeting and panels.
- Metal fastening where stainless steel product is required.

Product Information

Size (mm)	Drill Point	Drilling Capacity (mm)	Head Style	Drive	Finish
5.5 x L	3pt	1.2 - 5.0	Hex	8mm A/F	Stainless Steel (Bi-Metal)

Ultimate Pullout Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness				C16 Timber
		1.2mm	2.0mm	3.0mm	5.0mm	30mm emb.
5.5	3pt	1.4	3.0	5.1	11.0	2.6

Diameter (mm)	Drill Point	Nominal Aluminium Thickness			
		1.5mm	2.0mm	3.0mm	4.0mm
5.5	3pt	1.5	2.7	4.8	7.7

Ultimate Shear Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness	
		1.2mm	5.0mm
5.5	3pt	4.2	9.2

Ultimate Pullover Strength, kN

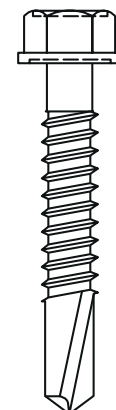
Diameter (mm)	Drill Point	Nominal Steel Thickness		
		0.5mm	0.7mm	1.2mm
5.5	3pt	3.9	5.2	8.2

- Pullout tests conducted by VJT Test Laboratory using in-house test method VJTSL14 based on the latest CFA guidance note (method available on request).
- Pullover tests conducted following the principles of BS 5427:2016+A1:2017 (Code of practise for the use of profiled sheet for roof and wall cladding on buildings: Annex E). Tests conducted with 16mm washer fitted under screw head.
- Performance data is unfactored.

All product specifications and data are subject to change without notice.

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Features & Benefits

- Drills 1.2-5mm thick steel
- A2 (304) bi-metal stainless steel with case-hardened carbon steel drill point
- Coarse thread
- Available with a 16mm bonded EPDM washer

Installation Tips

- For optimal install use a screwgun with depth setting nosepiece and RPM range of 1500-2200
- Avoid overdriving/overtightening
- Fastener is fully seated when head is in contact with material surface, bonded washers should not compress >66% of original thickness
- A minimum of 3 threads must protrude through the rear of the metal structure

VJ Technology Limited
Technology House, Brunswick Road,
Cobbs Wood Industrial Estate,
Ashford, Kent. TN23 1EN
t.01233 637695
e. enquiries@vjtechnology.com
www.vjtechnology.com