# Drill**Tech**CSHSF - carbon steel heavy section low profile framing screw



### **Technical Data Sheet**



### **Typical Applications**

- Fixing clips and brackets to heavy section steel where a secret fix is required.
- Steel to steel fastening not exposed to weather.



Size (mm)	Drill Point	Drilling Capacity (mm)	Head Style	Drive	Finish
5.5 x 38	5pt	4 - 12.0	Wafer	PH3	Silver Ruspert

# Ultimate Pullout Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness		
		4.0mm	5.0mm	6.0mm
5.5	5pt	9.7	14.9	18.1

#### Ultimate Shear Strength, kN

Diameter (mm)	Drill Point	Nominal Steel Thickness	
		4.0mm	6.0mm
5.5	5pt	11.2	7.8

# Ultimate Mechanical Strength, kN

Diameter (mm)	Drill Point	Ultimate Tensile Strength (kN)	Ultimate Shear Strength (kN)
5.5	5pt	17.5	19.9

- Pullout tests conducted by VJT Test Laboratory (UKAS Testing 7903) using in-house test method VJTTLSOP14 based on the latest CFA guidance note (method available on request).
- Pullover tests conducted following the principles of BS 5427:2016+A1:2017 (Code of practise for the use of profiled sheet for roof and wall cladding on buildings: Annex E). Tests conducted with 16mm washer fitted under screw
- Performance data is unfactored.

# Features & Benefits

- Drills 4-12mm thick steel
- C1022 case-hardened carbon steel
- 1000 hour silver ruspert finish
- Coarse thread

#### **Installation Tips**

- For optimal Install use a screwgun with depth setting nosepiece and RPM range of 1500-2200
- Avoid overdriving/ overtightening
- Fastener is fully seated when head is in contact with material surface, bonded washers should not compress >66% of original thickness
- A minimum of 3 threads must protrude through the rear of the metal structure

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VJ Technology Limited Technology House, Brunswick Road, Cobbs Wood Industrial Estate, Ashford, Kent. TN23 1EN t.01233 637695 e. enquiries@vjtechnology.com www.vjtechnology.com