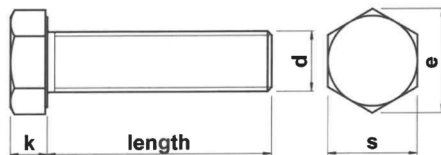


DIN933-8.8 HEX SETSCREWS

We confirm our range of carbon steel Hex Setscrews are manufactured as follows:-

- All dimensions conform to DIN933 (ISO 4017)
- Mechanical properties to ISO 898-1: 2013, property class 8.8
- 6g thread fit according to ISO 262 / ISO 965-2
- BZP finish to BS EN ISO 4042:2018
- HDG finish to ISO 10684:2004



d	Thread Pitch	b min. <= 125	B min. > 125	s	K min.	e	
M6	1.00mm	18mm	24mm	10mm	3.85mm	11.05mm	
M8	1.25mm	22mm	28mm	13mm	5.15mm	14.38mm	
M10	1.50mm	26mm	32mm	16(17)mm**	6.22mm	18.90mm	
M12	1.75mm	30mm	36mm	18(19)mm**	7.32mm	21.10mm	
M16	2.00mm	38mm	44mm	24mm	9.82mm	26.75mm	
M20	2.50mm	46mm	52mm	30mm	12.28mm	33.53mm	
M24	3.00mm	54mm	60mm	36mm	14.78mm	39.98mm	
M27	3.00mm	60mm	66mm	41mm	16.65mm	45.20mm	

** - ISO 4017 specification

This data sheet is valid until there is a significant change in the product and its characteristics.

Date: 24th Feb 2022