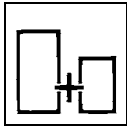
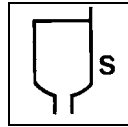


LS180 (29180) NITRON



1000 ml +
700-800 ml



16-17" DIN 4
at 20° C



Ø 1,4-1,6 mm
4 Atm
N° of coats: 2-3



Air drying at 20° C
Handling: 45 min.
Through-dry: 3 h

DESCRIPTION

Industrial nitro-combi lacquer.

USE

Nitro cellulose lacquer for general industrial use including machines, metallic shelves, tools and general iron substrates.

CHARACTERISTICS

- Very fast drying
- Good adhesion directly to steel (the product does not contain any anticorrosive pigments, therefore it gives steel a protection due to barrier-effect)
- Good gloss and appearance

SUBSTRATE PREPARATION

It may be applied to:

- SYNTOPRIMER
- SYNTOPRIMER ZINC
- directly to rust free steel sheet suitably degreased with 00695 SILICONE REMOVER SLOW

APPLICATION

Spray application.

Mixing ratio:

by weight and by volume

LS180 NITRON (derived from binder 29180)

00824 (Slow)-00825 (Standard) LECHSYS UNIVERSAL THINNER or

00552 LECHLEROID L THINNER

1000 parts

700 - 800 parts

Spray viscosity at 20°C: 16 - 17" DIN4

Ø Air cap: 1.4 - 1.6 mm

Air pressure: 4 Atm

Number of coats: 2 - 3

Film thickness: 25 - 35 µ

Theoretical coverage: 1 l mixture = 5,5 - 6 m² at 25 µ

1 kg mixture = 6 m² at 25 µ

V.O.C. of the product ready for use: ~ 760 g/l



DRYING TIME

Air drying at 20°C:

Dust-free: 5 min.

Handling: 45 min.

Through-drying: 3 hours

TECHNICAL DATA SHEET N° 0380-GB

UPDATED 11/2008

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy.