

webercem advanced precision grout

Shrinkage compensated flowable precision grout

- Non-shrink cementitious grout
- Can be pumped, poured, trowelled or dry packed
- Developed for applications where good flow and strength is required
- Ideal for static loads

About this product

webercem advanced precision grout is a premixed cementitious grout developed for applications where an economical grout with good flow and strength is required. **webercem advanced precision grout** is based on specially selected Portland cements, graded aggregates and admixtures.

webercem advanced precision grout is designed primarily as a flowing grout but can also be used at a trowellable or dry pack consistency.

Complies with BS EN 1504-3 and 6.

Features and benefits

- **webercem advanced precision grout** is shown to be effectively non-shrink by Early Volume Change of Cementitious Mixtures which, unlike other methods, measures expansion or shrinkage from time of placing
- Volume expansion when unrestrained is greater than 1.0%
- Precision grout suitable for use over a range of temperatures and site conditions
- Can be pumped, poured, trowelled or dry packed
- Thermal expansion similar to that of good quality concrete
- Good flow properties
- Can be applied in thicknesses from 10mm to 100mm
- Does not significantly lose workability during pot life



SHRINKAGE COMPENSATED



MEETS BS EN 1504-3 and 6



PUMP OR HAND APPLIED



10 to 100 mm APPLICATION DEPTH



14L FLOWABLE YIELD



webercem 
ADVANCED

Uses

- Under stanchion plates and machinery (static loads only)
- Grouting bearings, precast units, floors etc
- Fixing anchor bolts, ballustrades, crash barriers, starter bars
- Underpinning
- Void filling

Constraints

- **webercem advanced precision grout** must only be used in confined situations, e.g. under baseplates, in holes etc.

Preparation

Concrete

All surfaces should be clean and sound. Concrete surfaces must be free from any contamination including oil, grease, laitance and dust – and for maximum bond, the surface should be roughened and pre-soaked with clean water.

Immediately prior to grouting, remove free water including that in bolt holes or recesses.

Metal surfaces must be free from rust, scale, oil or grease but removable metal shims should be lightly oiled.

Ensure bolt holes are free of dust, water or any loose material. Formwork should be well sealed to prevent leakage.

Mixing

This grout needs only to be mixed with sufficient water to give the consistency required. Mixing should be carried out in a proprietary grout mixer or in a bucket (where the height is at least 1½ times its diameter) by using a medium-speed drill (650 rpm) with an MR4-type helical attachment.

When using the maximum water to obtain a pourable grout, the following procedure is recommended. Pour about 2 litres of water into a suitable bucket, then add half the powder and mix to a thick paste consistency, ensuring any lumps are broken down by the shearing action. Continue mixing, adding more powder and some more water gradually into the vortex.

After adding all the powder and having produced a mix of uniform creamy consistency, add the rest of the water slowly into the vortex to obtain the pourable grout. Do not mix the grout for more than 5 minutes.

Avoid entraining excessive quantities of air during mixing by keeping the mixing head below the grout level at all times.

To obtain the consistency required, add water as follows:

Dry pack mix - Approx. 2.25 litres of water per 25kg bag

Trowellable mix - Approx. 3.5 litres of water per 25kg bag

Pourable mix - Up to 5 litres of water per 25kg bag

Chemical resistance

When properly placed and cured **webercem advanced precision grout** is a dense low permeability material which does not suffer damage from frost attack and freeze/thaw conditions. Its permeability means it is highly durable and resistant to de-icing salts.

Application

When pouring, the area to be grouted should be shuttered and a header box used to maintain a grout head of 150 - 200mm during the pour. Machine mixing is recommended to achieve continuous pouring. For large applications **webercem advanced precision grout** should be placed by pump and has been formulated to give a 35 minute working time. It does not contain metal particles; wear and tear on equipment is similar to conventional sand/cement mixes.

Mixing and placement can be carried out between +5°C and +40°C. In service, **webercem advanced precision grout** will perform similarly to other cementitious mixes based on Portland cement in the temperature range of -20°C to +150°C.

Continuous grout flow is essential and sufficient grout and water should be available to be mixed to ensure there is no discontinuity of the flow.

Where the thickness of grout is greater than 100mm, use **webercem advanced repair concrete**.

The grout around the edges of baseplates must be finished flush with the sides by cutting the grout while still green after stripping formwork. Cracking due to expansion may result in such areas where there is no restraint.

Precautions

webercem advanced precision grout is based on Portland cement and good concreting practice with regards to placing and curing especially under winter conditions must be observed.

Do not add water above the recommended stated dosages.

Use only clean (potable) water. Avoid leaving unconfined areas of grout proud around bearings etc.

Packaging and yield

webercem advanced precision grout is supplied in 25kg polythene lined bags.

Coverage

For a pourable mix each 25kg bag produces approximately 14.0 litres of grout i.e. 71 bags per cubic metre. When using a trowellable mix the yield is 13 litres i.e. 77 bags per cubic metre. For estimating purposes, 5% extra should be allowed for spillage during mixing and placing.

Storage and shelf-life

When stored unopened in a dry place at temperatures above 5°C, shelf life is 12 months from date of manufacture.

Health and safety

For further information, please request the Material Safety Data Sheet for this product.

Technical data

EN1504		All tests carried out at max. water addition of 5 litres at 20°C unless otherwise stated		
Performance characteristic	Method	Requirement	Result	Pass/Fail
Compressive strength	EN 12190	≥45 MPa	57.6 MPa	Pass
Chloride ion content	EN 1015-17	≤0.05 %	<0.01%	Pass
Adhesive bond	EN 1542	≥2.0 MPa	2.7 MPa	Pass
Carbonation resistance	EN 13295	dk ≤ control concrete (1.3)	dk ≤ control concrete	Pass
Elastic modulus	EN 13412	≥20 GPa	20.2 GPa	Pass
Thermal compatibility Part 1 Freeze-thaw	EN 13687-1	Bond strength after 50 cycles ≥2.0 MPa	2.6 MPa	Pass
Capillary absorption	EN 13057	≤0.5 kgm ⁻² h ^{-0.5}	0.32 kgm ⁻² h ^{-0.5}	Pass
Reaction to fire	EN 13501-1	Declared class	Class A1	
Coefficient of thermal expansion	EN 1770	Declared value	12.1*10 ⁻⁶	
Pull-out	EN 1881: 2006	Displacement ≤ 0.6mm at 75 kN	≤ 0.6mm	Pass

DTp Specification c2600, Clause 2601.4		All tests carried out at max. water addition of 5 litres at 20°C unless otherwise stated		
Performance characteristic	Method	Requirement	Result	Pass/Fail
Flow cone at 5°C	ASTM C939-02	Efflux time of repeat to be within ±5% of each other & record average recorded	32 seconds	Pass
Flow cone at 20°C			31 seconds	
Flow between glass plates at 5°C	HCD drawing no.K2	Mortar should rise ≥10mm above the underside of the top plate at all positions, without signs of segregation, bleeding, effervescence or air inclusions	Satisfied	Pass
Flow between glass plates at 20°C			Satisfied	
28 day compressive strength at 20°C	EN 12190	≥50.0 MPa	58.0 MPa	Pass
Expansion test	ASTM C827-01a	≥0.25 ≤2.5%	2.1%	Pass
Elastic stability		≤1.0%	0.84%	Pass

ASTM C 1107-17		All tests carried out at max. water addition of 5 litres at 20°C unless otherwise stated		
Performance characteristic	Method	Requirement	Result	Pass/Fail
Change in height at early ages of cylindrical specimens of cementitious mixtures	ASTM C827-16	≥0.0 - ≤4%	2.11%	Pass
Changes in height of cylindrical specimens of hydraulic-cement grout	ASTM C1090-15	≥0.0 - ≤+0.3%	0.03%	Pass
1 day compressive strength of hydraulic cement mortars (using 50mm cube specimens)	ASTM C109-20a	7.0 MPa	30.47 MPa	Pass
3 day compressive strength of hydraulic cement mortars (using 50mm cube specimens)	ASTM C109-20a	17.0 MPa	47.85 MPa	Pass
7 day compressive strength of hydraulic cement mortars (using 50mm cube specimens)	ASTM C109-20a	24.0 MPa	51.43 MPa	Pass
28 day compressive strength of hydraulic cement mortars (using 50mm cube specimens)	ASTM C109-20a	34.0 MPa	57.64 MPa	Pass

Technical data

Additional test data	All tests carried out at max. water addition of 5 litres at 20°C unless otherwise stated	
Performance characteristic	Method	Result
Tensile strength of hardened mortar	BS 6319-7	4.7 MPa
14 day drying shrinkage	BS 1920-8	0.035%
21 day drying shrinkage		0.050%
28 day drying shrinkage		0.055%

Indicative strength gain	All tests carried out at max. water addition of 5 litres in laboratory conditions			
Temperature	24 hours	3 Days	7 Days	28 Days
Compressive strength @ 5°C	2.80 MPa	25.33 MPa	44.95 MPa	60.92 MPa
Compressive strength @ 10°C	6.90 MPa	35.75 MPa	48.47 MPa	56.63 MPa
Compressive strength @ 20°C	28.15 MPa	40.53 MPa	48.10 MPa	60.25 MPa

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